ERICHSEN
since 1910

## K HAND COATER



Above: Small K Hand Coater with cleaning/storage rack. Three liquid inks being applied simultaneously.
Also shown, Large K Hand Coater with a contrast test card.

The K Hand Coater provides a simple but effective means of applying paints, printing inks, lacquers, adhesives and other surface coatings onto many substrates including paper, board, plastic films, foils, metal plates, glass plates, wood etc.

Two or more coatings can be applied side-by-side in a single operation making the system ideal for comparing products.

## MAIN FEATURES

- Coating areas: Small Set II $\times 18 \mathrm{~cm}$, Large Set $22 \times 34 \mathrm{~cm}$
- Simple, economical
- Will deposit from 4 to 500 micron wet film thickness
- Good repeatability with special impression bed
- Stainless steel rods and wire used for K Bars
- K Bars are numbered and colour coded
- Two or more products coated simultaneously for comparison

REPEATABLE SAMPLES


QUALITY CONTROL

GLOBAL SUPPORT


## KIOI CONTROL COATER

With just a little practice, K Hand Coaters produce a uniform and repeatable coating. However, for those users where repeatability is critical (e.g. when used for computer colour matching) or when a number of operators will be carrying out the test work, we have developed the K Control Coater illustrated above. This automatic machine (detailed on a separate leaflet) has variable speed and a constant pressure exerted between the bar and substrate.

## ORDERING

## SMALL STARTER SET

- I small impression bed (coating area $11 \times 18 \mathrm{~cm}$ )
- Supplied with 4 short K Bars No's I - 4
unless specified otherwise
- I short cleaning/storage rack
- 500 sheets proofing paper $12 \times 21 \mathrm{~cm}$


## LARGE STARTER SET

- I large impression bed (coating area $22 \times 34 \mathrm{~cm}$ )
- Supplied with 4 long K Bars No's I - 4
unless specified otherwise
- I long cleaning/storage rack
- 500 sheets proofing paper $18 \times 31 \mathrm{~cm}$

Alternatively, all items can be ordered individually.

## K BAR COATING

Wired K Bars are produced by winding precision drawn stainless steel wire onto a stainless steel rod resulting in a pattern of identically shaped grooves. These grooves precisely control the wet film thickness. Close wound bars will produce coating thicknesses from 4 to $120 \mu \mathrm{~m}$. Still higher coating weights up to $500 \mu \mathrm{~m}$ can be obtained using open wound bars.

STANDARD K BARS

|  | $\delta^{\circ} \text { cald } m \text { D }$ |  | Close <br> Wound |  |  |  |  |  | Open Wound |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| BARNo. | COLOUR CODE | WIRE DIAMETER |  | WET FILM <br> DEPOSIT |  | $\begin{aligned} & \text { BAR } \\ & \text { No. } \end{aligned}$ | WIRE DIAMETER |  | WET FILM DEPOSIT |  |
|  |  | INCH | MM | INCH | $\mu \mathrm{M}$ |  | INCH | MM | INCH | $\mu \mathrm{M}$ |
| 0 | White | 0.002 | 0.05 | 0.00015 | 4 | 150 | 0.010 | 0.25 | 0.006 | 150 |
| 1 | Yellow | 0.003 | 0.08 | 0.00025 | 6 | 200 | 0.014 | 0.36 | 0.008 | 200 |
| 2 | Red | 0.006 | 0.15 | 0.0005 | 12 | 300 | 0.020 | 0.51 | 0.012 | 300 |
| 3 | Green | 0.012 | 0.30 | 0.0010 | 24 | 400 | 0.030 | 0.76 | 0.016 | 400 |
| 4 | Black | 0.020 | 0.51 | 0.0015 | 40 | 500 | 0.040 | 1.00 | 0.020 | 500 |
| 5 | Horn | 0.025 | 0.64 | 0.0020 | 50 |  |  |  |  |  |
| 6 | Orange | 0.030 | 0.76 | 0.0025 | 60 |  |  |  |  |  |
| 7 | Brown | 0.040 | 1.02 | 0.0030 | 80 |  |  |  |  |  |
| 8 | Blue | 0.050 | 1.27 | 0.0040 | 100 |  |  |  |  |  |
| 9 | Tan | 0.060 | 1.52 | 0.0050 | 120 |  |  |  |  |  |

Special K Bars to apply intermediate wet film deposits are manufactured to customer requirements. We stock wire diameters giving the choice of the following deposits (microns) when close wound.
$4,6,8,9,10,12,14,15,16,18,20,22,24,26,28,30,32,34,36,35,38$, $40,42,44,46,48,50,52,54,56,58,60,62,64,66,68,70,72,76,80$, $84,86,88,90,92,96,100,102,104,108, I|0, I| 2, I \mid 6, I 20, I 28, I 30$, 140, $150,160$.

We also manufacture both wired metering bars and plain smoothing bars to fit all laboratory and production width coaters.

## ERICHSEN

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ERICHSEN GmbH \& Co. KG
Hemer/Germany
eMail: info@erichsen.de

